

The listing of the claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

Claim 1 (Currently Amended): A synchronization device for a change speed gear, comprising at least one cone clutch which comprises a double cone ring which is freely rotatable relative to a hub between an inner friction ring and an outer synchronizing ring which is axially displaceable relative to the friction ring and which comprises a ring body with a stop gearing on the outer circumference and a friction surface on the inner circumference as well as radially inwardly facing drivers for the friction ring, ~~characterized in that~~ wherein the drivers (13) are provided on a driver ring (16) made of at least one sheet-metal pre-cut part which is joined to the ring body (15) consisting of a sintered body.

Claim 2 (Currently Amended): A synchronization device according to claim 1, ~~characterized in that~~ wherein the driver ring (16) is joined to the ring body (15) by sparing radial gaps (18) distributed over the circumference.

Claim 3 (Currently Amended): A synchronization device according to claim 2, ~~characterized in that~~ wherein the ring body

(15) or the driver ring (16) comprises connecting noses (19) determining the gap width.

Claim 4 (Currently Amended): A synchronization device according to claim 2 ~~or 3~~, characterized in that wherein the gap width corresponds to a thickness of bonding layer provided merely in the circumferential sections.